



Material - IS 10774 Grade 13

Standard Specification for Castings, Iron-Chromium, Iron-Chromium-Nickel Corrosion Resistant, for General Application

Group - Non-Ferrous Nickel Alloys

Sub Group - IS 10774 Grade 13 Castings, Iron-Chromium, Iron-Chromium-Nickel Corrosion Resistant, for General Application

Application - Intended for Valve, Pump, General Engineering, Automotive and other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.120 max.	As-Cast or Annealing or Age Hardning	
Silicon	Si %	1.500 max.		
Manganese	Mn %	1.000 max.		
Chromium	Cr %	15.500 - 20.000		
Iron	Fe %	7.500 max.		
Molybdenum	Mo %	16.000 - 20.000		
Phosphorus	P %	0.040 max.		
Sulphur	S %	0.030 max.		
Cobalt	Co %	2.500 max.		
Vanadium	V %	0.400 max.		
Tungsten	W %	5.250 max.		
Nickel	Ni %	Balance		
-	-	-		
-	-	-		
-	-	-		
-	-	-		

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
CW-12M	NMX	Maxico	Casting
A 743 Grade CW-12M	ASTM	USA	Casting
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-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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